

Work Order ID 59193

Thursday, May 27, 2010 2:17:32 PM



Page 1

Item ID: D350-636-014

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH

Start Date: 5/27/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/27/2010 Req'd Qty: 1.00

Customer:

Reference: Return 2010 / RA110030

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: 1005-27 SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2750	Rev F

100 QC5- Inspect part completeness to step on W/O 0.00



QC

Quality Control

Memo

Original B50110 @ CHG004

Kit found to be complete. Minor touch up needed on D2741.

0.00

81005/27



110

Chemical Conversion Coat per QSI005 4.1 0.00



HandFinish

Hand Finishing

Memo

Touch up D2741 per QSI 005 as required.

0.00

M1114207

START: 8:45 AM

Temp: 400°F

FIN: 9:15 AM

10/05/31

1

9

120

QC3- Inspect Part Finish 0.00



QC

Quality Control

Memo

0.00

1

OK 10-5-31

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging Packaging	Pick Kit Memo New paperwork & labels required with the new batch # @ CHG004. Re-package & ensure D2741 is included in the kit.	0.00 0.00							
140 QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00							
150 Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00							

DART				TEL.: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89					
P/N	D350-636-014	CHG	CHG005		
DESC.	Skidtube Assembly	STC	SH99-7		
LOT	B50110	STC	SR00646SE		
MODEL	AS350/355	STC			
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING				MADE IN CANADA	

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Thursday, May 27, 2010 2:17:32 PM

Page 3

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Cust Item ID:

Customer:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

Pl 10-6-01
①